



Product Data Sheet (PDS):

GacoFlex™ N1207
Revised: 10/2022

GACOFLEX™ N1207 SINGLE-COMPONENT GENERAL PURPOSE ADHESIVE

A. PRODUCT DESCRIPTION:

GacoFlex N1207 is a single-component, neoprene-based general purpose adhesive.

B. INTENDED USE:

A versatile contact adhesive that can be used for bonding compatible building materials – including rubber, neoprene, leather and other types as appropriate. Can also be used for bonding these building materials to compatible substrate types – including concrete, wood, steel and other metal types as appropriate.

C. PACKAGED PRODUCT DATA*:

PROPERTY	TEST METHOD	RESULT
APPEARANCE / COLOR	N/A	Amber-Brown
DENSITY	N/A	10.6 lb/gal (1.3 kg/L) ± 0.5 lb (0.2 kg)
FLASH POINT	ASTM D56	45 °F (7 °C) T.C.C.
STORAGE STABILITY	N/A	Twelve (12) Months
THINNER	N/A	Use product as delivered – not recommended for thinning.

D. APPLIED PRODUCT DATA:

PROPERTY	TEST METHOD	RESULT
COVERAGE	N/A	286 ft ² /gal/Mil (7 m ² /L/0.025 mm)
SOLIDS CONTENT	Method 4041 Fed. Std. 141	WEIGHT: 17.8 ± 0.5 % VOLUME: 17 ± 0.5 %
VOC	N/A	62 g/L

E. INSTRUCTIONS FOR USE:

STEP	DESCRIPTION
1. SURFACE PREPARATION	a. Surfaces must be completely cleaned and dry, free from all oil, grease and corrosion products. Refer to primer recommendations for appropriate substrates available on the Gaco website in the document titled "GW-4-1 Primer Guide".
2. APPLICATION	a. Stir adhesive thoroughly before using. Apply one (1) or two (2) coats of GacoFlex N1207 to both surfaces by brush. Apply a sufficient amount of GacoFlex N1207 to assure uniform coverage over entire area. Approximate rate of application per coat should be between 150 – 200 ft ² /gal (3 – 4 m ² /L).
3. DRY TIME	a. Allow adhesive to cure completely and be completely dry to the touch. Normally a drying time of sixty (60) to ninety (90) minutes is sufficient in typical weather conditions. Poor adhesion can occur if work pieces are mated before full cure. NOTE: GacoFlex N1207 can be reactivated by a light solvent wipe (with appropriate time to dry to touch) and then repeat of mating and securing the work pieces together as described in the instructions listed above.

* For specific Health and Safety information, please refer to the latest revision of the associated Safety Data Sheet (SDS) for this product.