

### **CHARACTERISTICS:**

**Wood Finish Semi-Transparent Color Stain** is penetrating, water-based stain that opens up a world of possibilities with 200+ tintable color options in just one wood-grain-enhancing coat. It offers color in one coat, in a classic, semi-transparent look. **Wood Finish Color Stain** dries in one hour, and can be topcoated in two hours. It is formulated to be 5x thicker than traditional oil-based stains, for easier application and control. Compatible with the Minwax Master Color Palette, it can be tinted to 200+ colors. It is not recommended for use on floors, due to its fast dry time

**Color:** Tint Bases: Clear, Pure White

Packaged Colors: Classic Gray, True Black, Navy,

Barn Red, Tinsmith Gray, Royal Pine

Coverage: 100 sq. ft./quart

Drying Time, @77°F, 50% RH:

To Touch: <15 minutes
Recoat: 1-2 hours
Topcoat: 2-3 hours
Dry to use/service: 6 hours

Vehicle Type: Acrylic Emulsion

Flash Point: N.A. VOC (less exempt solvents): <250 g/L

As per 40 CFR 59.406 and SOR/2009-264, s.12

 Volume Solids:
 23± 2%

 Weight Solids:
 26± 2%

 Weight per Gallon
 8.67 lb.

#### **RECOMMENDED USE:**

Interior Use Only. Not recommended for floors.

# **SPECIFICATION:**

#### Suggested systems:

Speed & Clarity

1st: Minwax Pre-Stain Wood Conditioner Water Based 2nd: Minwax Wood Finish Color Stain Semi-Transparent

3rd: Minwax Polycrylic® Protective Finish

# **SURFACE PREPARATION:**

**WARNING!** Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (**NIOSH** approved) and proper containment and cleanup. For more information, call the National Lead Information Center at **1-800-424-LEAD** (in US) or contact your local health authority.

Wood must be dry and cleaned of dirt, grease, wax, polish and marks. Old finishes in poor condition should be completely removed and the surface treated as a new surface. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

New wood should be stored inside for a minimum of 24 hours prior to staining. Stain or varnish applied to wood that has not been dried thoroughly can exhibit blotching, discoloration, or cracking.

Sand wood to a smooth surface using 100-120 grit paper. Remove sanding dust with a vacuum or tack cloth.

Avoid sanding wood that has only stain on it, sanding will remove some of the stain creating an uneven appearance.

Do not use steel wool for abrading when using Minwax Wood Finish Color Stain. Since steel wool and water can cause rust, steel wool should be avoided around all water- based wood finishing products.

Protect surrounding items with drop cloths, masking tape, etc.

Natural wood will change color by itself and clear wood finishes will not keep this from occurring.

#### **APPLICATION:**

Be sure the temperature is above 50°F, and the humidity is below 85%.

Do not shake.

No reduction necessary.

Brush	Use a synthetic bristle brush. Brush out evenly, avoid unnecessary brushing into already coated areas. Avoid over-brushing which causes bubbling.
Pad Applicator/Cloth/Sponge	Use a clean, lint-free rag to remove excess stain.
Spray – Airless	N/A
Pressure	
Tip	
HVLP	N/A
Units	
Gun	
Tip	

After staining with Minwax Wood Finish Color Stain, wait 2-3 hours before applying Minwax Polycrylic Protective Finish.

Staining may raise the grain of the wood, developing a slight texture. After the first coat of Polyrylic Protective Finish is applied, if sanding is needed to eliminate this texture, allow 1 hours drying before sanding. Very lightly scuff sand between coats using 180 or finer grit sandpaper.

Remove sanding dust with a vacuum or water-dampened cloth.

# **CLEANUP INFORMATION:**

Clean spills, spatters, hands and tools immediately after use with soap and warm water.

#### **CAUTIONS:**

For interior use only.

Not for use on commercial floors.

Not for use on surfaces continuously wet or under water.

Before using carefully read CAUTIONS on label.